

ENGINES						Short Block		Long Block Without Valve Covers, Timing Cover and Oil Pan already installed.		Long Block With Valve Covers, Timing Cover and Oil Pan already installed.	
Years Approx.	Description	HP	Liters CID	Cyls.	Block Casting Numbers	Standard Rotation	Reverse Rotation	Standard Rotation	Reverse Rotation	Standard Rotation	Reverse Rotation
<b>GENERAL MOTORS</b>											
62-86	Original replacement for the 2.5L 110 horse power engine. Must have core to return.	110 & 120	2.5L 153 CID	L-4	857, 034, 449, 045, 035, 746, 087	SGM153LA	-	GM153LA	-	-	-
62-86	Up Grade replacement for the 2.5L 110 horse power engine. Must have core to return.	110 & 120	2.5L 163 CID	L-4	886	SGM163LA	-	GM163LA	-	-	-
75-90	2 Piece rear main seal. This is the early style block. Must have core to return.	130 & 140	3.0L 181 CID	L-4	087, 886, 678, 104, 446, 613, 080, 746	SGM181LA	-	GM181LA	-	-	-
90-95	1 Piece rear main seal. Pre Electronic Ignition. Must have core to return.	130 & 140	3.01L 181 CID	L-4	613, 080	SGM181LB	-	GM181LB	-	-	-
95-04	1 Piece rear main seal. Electronic Ignition. HO series. Must have core to return. New engine also available.	130 & 140	3.0L 181 CID	L-4	080	SGM181LC	-	GM181LC	-	-	-

#### CORE RETURN POLICY

Cores must be paid in full at the time of sale. All 4-cylinder and 454 engines require a core return. All cores must be shipped prepaid unless pre-arranged with Performance Product Technologies. Deduction will be assessed for missing parts and damaged blocks. All 454 cores will be given full core credit when core has been returned. Performance Product Technologies, at their expense, will arrange pickup on all 454 cores. Call 1-866-335-3396 for core shipping instructions.

#### PRIMING

Performance Product Technologies recommends priming all engines with a pressure pre-oiler.

#### FREIGHT INSPECTION

Please inspect all engines before signing the freight bill. If there is freight damage, we need to start a claim with the freight line.

#### TERMS

- Engines sold on outright basis (except 4 cylinder and 454 engines require a core return)
- All engines returned with freeze cracks, salt water and connecting rod blowouts will receive ½ core value
- All engines are sold prepaid
- Store Hours: 8 AM to 6PM CST Monday through Friday