

ENGINES						Short Block		Long Block Without Valve Covers, Timing Cover and Oil Pan already installed.		Long Block With Valve Covers, Timing Cover and Oil Pan already installed.	
Years Approx.	Description	HP	Liters CID	Cyls.	Block Casting Numbers	Standard Rotation	Reverse Rotation	Standard Rotation	Reverse Rotation	Standard Rotation	Reverse Rotation
GENERAL MOTORS											
73-90	2 Piece rear main seal. Oval intake port heads.	330	7.4L	V-8	289	SGM454LA	SGM454RA	GM454LA	GM454RA	GM454LAT	GM454RAT
73-90	2 Piece rear main seal. Round intake port heads. This engine is a direct substitute for the GM454LA or GM454RA.	330	7.4L	V-8	959, 445, 286, 775	-	-	GM454LAS	GM454RAS	GM454LAST	GM454RAST
73-90	2 Piece rear main seal. Oval intake port heads. This engine is a cam upgrade.	350	7.4L	V-8	289	-	-	GM454LAHO	-	GM454LAHOT	-
91-97	1 Piece rear main seal. Oval intake port heads. Flat tappet.	330	7.4L	V-8	182, 313	SGM454LB	SGM454RB	GM454LB	GM454RB	-	-
91-97	1 Piece rear main seal. 10 bolt timing cover. H.O. Series R and R Only.	360	7.4L	V-8	182	-	-	GM454LC	-	-	-
96-99	Gen VI. 6 Bolt timing cover. Roller cam engine. Electric fuel pump.	330	7.4L	V-8	297, 313	SGM454LD	-	GM454LD	-	-	-
-	Gen IV. 2 piece rear main. Flat tappet. Head casting 188. H.O. series.		7.4L	V-8	286	-	-	GM454LE	-	-	-
91-97	Gen V 1 piece rear main seal. Steel crankshaft. Flat tappet. Electric fuel pump. Head casting 088.	330	7.4L	V-8	182	-	-	GM454LF	-	-	-
91-97	Gen V. 4 Bolt Main. 1 Piece rear main seal. Roller lifters. Head casting 088. Need customer's heads.	330	7.4L	V-8	297	-	-	GM454LG	-	-	-
96-03	1 Piece rear main seal. Roller lifters. 6 bolt timing cover. Head casting 156.	330	7.4L	V-8	297	-	-	GM454LH	-	-	-
70-76	Oldsmobile Engine.	325	7.5L	V-8	021	SGM455LA	-	GM455LA	-	-	-
91-98	Standard base replacement. R and R only.	360	8.2L	V-8	859	-	-	GM502LA	GM502RA	-	GM502RAT

CORE RETURN POLICY

Cores must be paid in full at the time of sale. All 4-cylinder and 454 engines require a core return. All cores must be shipped prepaid unless pre-arranged with Performance Product Technologies. Deduction will be assessed for missing parts and damaged blocks. All 454 cores will be given full core credit when core has been returned. Performance Product Technologies, at their expense, will arrange pickup on all 454 cores. Call 1-866-335-3396 for core shipping instructions.

PRIMING

Performance Product Technologies recommends priming all engines with a pressure pre-oiler.

FREIGHT INSPECTION

Please inspect all engines before signing the freight bill. If there is freight damage, we need to start a claim with the freight line.

TERMS

- Engines sold on outright basis (except 4 cylinder and 454 engines require a core return)
- All engines returned with freeze cracks, salt water and connecting rod blowouts will receive 1/2 core value
- All engines are sold prepaid
- Store Hours: 8 AM to 6PM CST Monday through Friday