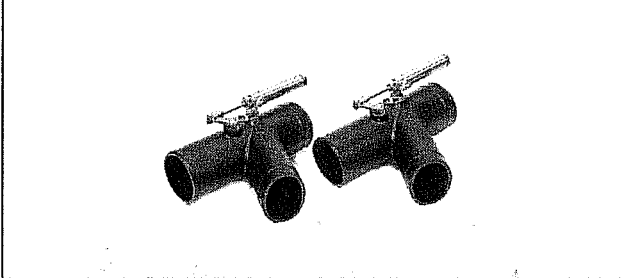


SILENT CHOICE EXHAUST SYSTEM

Allows switching back and forth from thru transom exhaust to thru propeller exhaust. May not be legal in some states. Designed for V-8 sterndrive models with 4 in. (102 mm) exhaust system. Cannot be used with 3 in. (76 mm) or 6 in. (152 mm) exhaust risers.

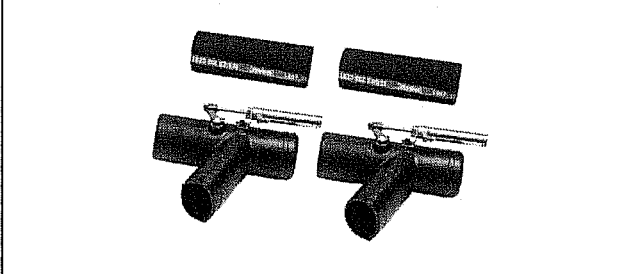
SILENCER VALVE KIT



15786A 6 838C79 1397.99

Requires 1 kit per engine. Use in conjunction with Pneumatic Air Pump P/N 16645A4 For V-8 engines with 4 in. (102 mm) exhaust systems; except MCM 496 Mag engines.

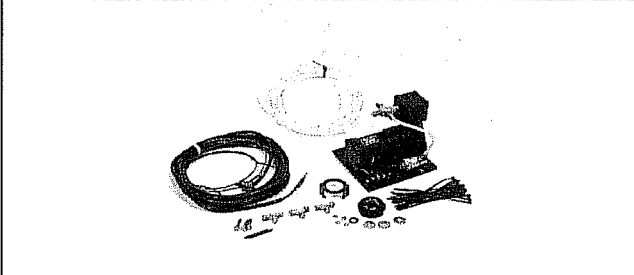
SILENCER VALVE KIT



15786A 8 895C95 1493.25

Requires 1 kit per engine. Use in conjunction with Pneumatic Air Pump P/N 16645A4 For MCM 496 Mag engines.

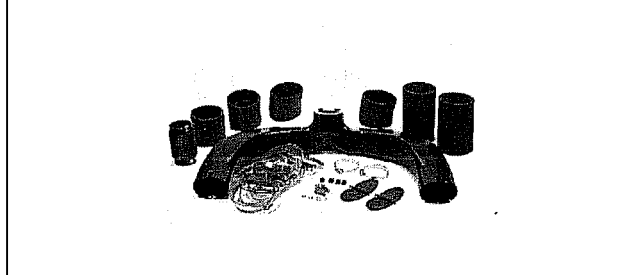
PNEUMATIC AIR PUMP



16645A 4 759C80 1266.33

Only 1 kit required for single or dual engine applications.

EXHAUST "Y" PIPE KIT



807130A 6 355C55 592.58

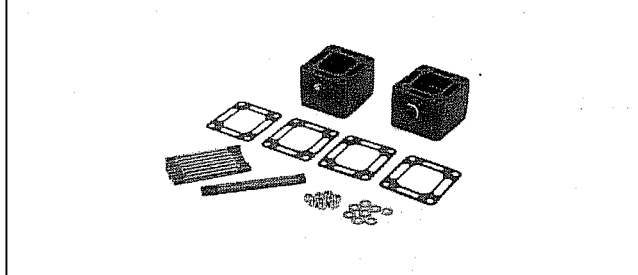
For use with Silent Choice type exhaust systems. Also used to convert engines with thru transom exhaust to thru prop exhaust. Standard pipe on all thru prop exhaust gasoline sterndrive models.

Fits all V-8 engines with 4 in. (102 mm) exhaust systems; except MCM 8.1L engines

EXHAUST RISER KITS (GAS, WET JOINT, 2002 & OLDER)

Raises the height of the engines exhaust system to prevent water from entering the engine through the exhaust system. Maximum height of 9 in. (228 mm). Two different types of exhaust elbows have been used (cast iron and stainless steel). To tell which one you have, look at the elbows mounting bolts. Cast iron elbows use 4 long bolts. Stainless steel elbows use four short 1 in. (25 mm) long bolts. For MCM/MIE 8.1L engines see "Exhaust Elbow/Riser Kits (8.1L) Non-Emissions Ctrl" section.

RISER KIT

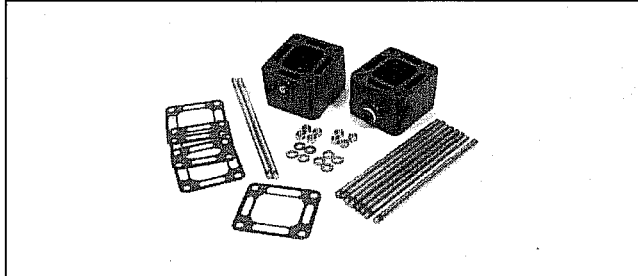


93320A14 155C28 258.80

3 in. (76 mm)

Fits 1997 & older MCM/MIE V-8 engines with stainless steel exhaust elbows.

RISER KIT



93320A13 178C25 297.08

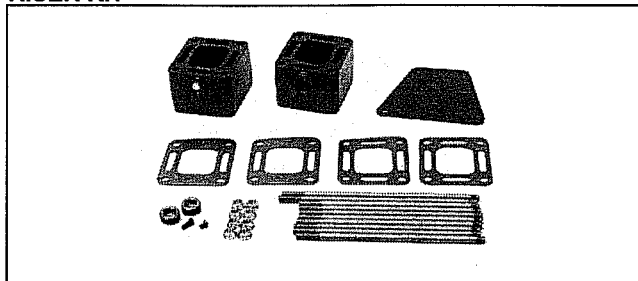
3 in. (76 mm)

Fits MCM V-6 carb & TBI engines with 2 piece exhaust manifolds (s/n 0M614999 & below).

Fits MCM/MIE/Tow Sports V-8 (305, 350, 377, 454 & 502 cid) engines with cast iron elbows (s/n 0M299999 & below); MCM V-8 (305 & 350 cid) carb engines (s/n 0M300000-0M599999) and MIE & Tow Sports carb engines (s/n 0M300000-0M316999).

MERCUISER

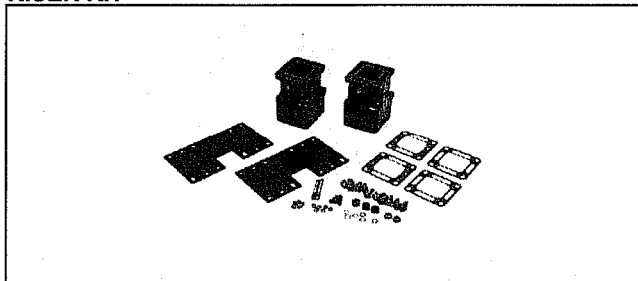
RISER KIT



93320A15 161C37 268.95

3 in. (76 mm)
 Fits 2001-2002 MCM 4.3L MPI (s/n OM300000-0M614999);
 Fits 2001-2002 MCM V-8 (305, 350 & 377 cid) MPI engines (s/n OM300000-0M599999);
 Fits 2001-2002 MIE & Tow Sports V-8 (350 & 377 cid) MPI engines (s/n OM300000-0M316999)

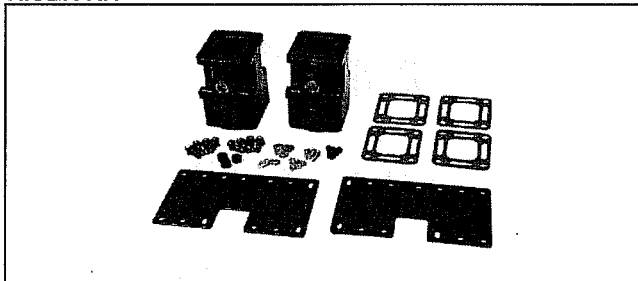
RISER KIT



807477A 5 286C91 478.18

6 in. (152 mm)
 Fits 1997 & older V-8 with stainless steel exhaust elbows.

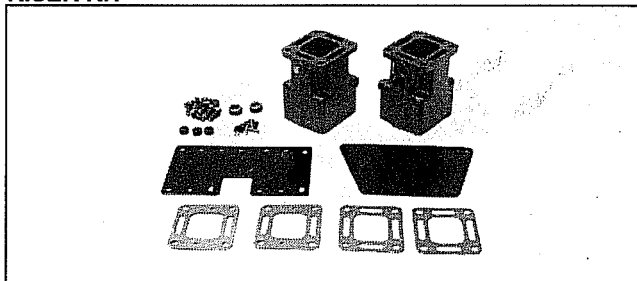
RISER KIT



93322A12 295C25 492.08

6 in. (152 mm)
 Fits MCM V-6 carb & TBI engines with 2 piece exhaust manifolds (s/n OM614999 & below);
 Fits MCM/MIE/Tow Sports V-8 (305, 350, 377, 454 & 502 cid) engines with cast iron elbows (s/n OM299999 & below); MCM V-8 (305 & 350 cid) carb engines (s/n OM300000-0M599999) and MIE & Tow Sports carb engines (s/n OM300000-0M316999).

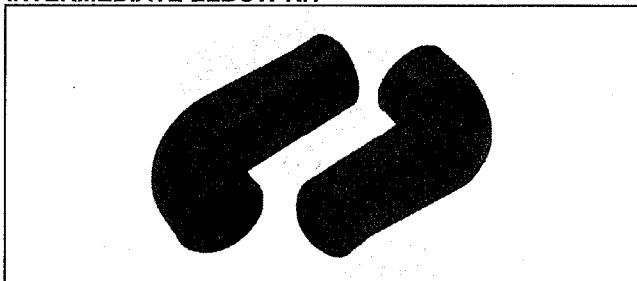
RISER KIT



93322A10 291C37 485.62

6 in. (152 mm)
 Fits 2001-2002 MCM 4.3L MPI (s/n OM300000-0M614999);
 Fits 2001-2002 MCM V-8 (305, 350 & 377 cid) MPI engines (s/n OM300000-0M599999);
 Fits 2001-2002 MIE & Tow Sports V-8 (350 & 377 cid) MPI engines (s/n OM300000-0M316999)

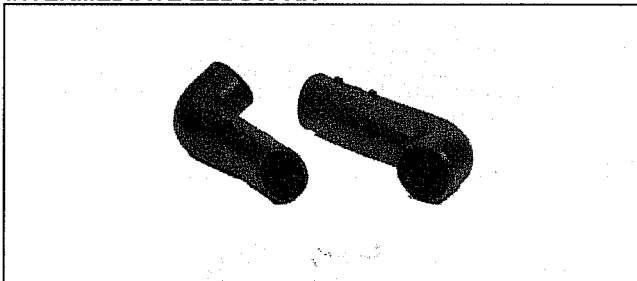
INTERMEDIATE ELBOW KIT



14865A02 145C81 243.01

Only required on sterndrive engines that have the exhaust going through the prop.
 Fits MCM V-6 with 2 piece exhaust manifolds and 3 in. (76 mm) risers - s/n OW309999 and below

INTERMEDIATE ELBOW KIT



14865A 1 163C49 272.48

Only required on sterndrive engines that have the exhaust going through the prop.
 Fits MCM V-6 with 2 piece exhaust manifolds and 6 in. (152 mm) risers - s/n OW309999 and below

MERCUISER

EXHAUST ELBOW/RISER KITS (8.1L) NON-EMISSIONS CTRL

Raises the height of the engines exhaust system to prevent water from entering the engine through the exhaust system. Maximum height of 8 in. (203 mm) available. For use on MCM/MIE 8.1L Non-Emissions Control engines only.

EXHAUST ELBOW KIT - 2 IN.(51 MM)



862974A05 547C15 911.92

This elbow is 2 in.(51 mm) higher than the standard elbow. This replaces what was the 3 in.(76 mm) riser kit used on previous big block engines.

Fits MCM/MIE 8.1L non-EC engines

RISER KIT - 6 IN.(152 MM)

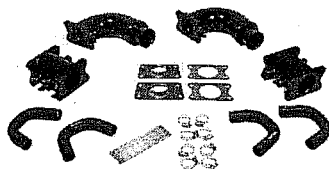


863124A02 409C95 683.25

This riser will raise the elbow an additional 6 in.(152 mm). If the engine has a 2 in.(51 mm) elbow already on engine, but only needs an additional 4 in.(102 mm) rise, this kit will not work. Order 862354A 1 Exh. Elbow/Riser kit instead.

Fits MCM/MIE 8.1L non-EC engines

EXHAUST ELBOW/RISER KIT - 6 IN.(152 MM)

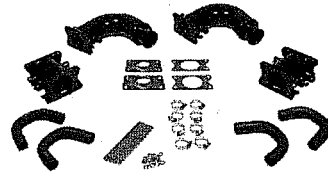


862354A04 882C20 1470.33

Order this kit if the engine has a 2 in.(51 mm) elbow already installed on it, but only needs an additional 4 in.(102 mm) rise. The 2 in.(51 mm) elbow is removed and replaced with the standard rise elbows and a 6 in.(152 mm) riser kit which are included in kit.

Fits MCM/MIE 8.1L non-EC engines

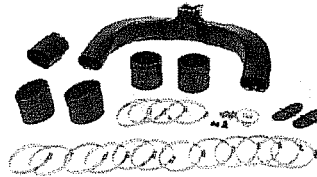
EXHAUST ELBOW/RISER KIT - 8 IN.(203 MM)



862974A06 635C74 1059.57

If the engine has a standard rise elbow already on engine and needs another 8 in. (203 mm) rise, order this kit. The standard rise elbow is removed and replaced with a 2 in.(51 mm) rise elbow and a 6 in.(152 mm) riser kit which are included in this kit. Fits MCM/MIE 8.1L non-EC engines

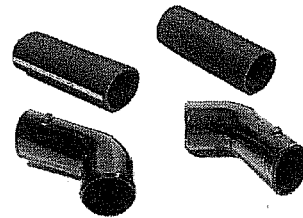
EXHAUST "Y" PIPE KIT



807130A21 342C40 570.67

Used to convert MCM 8.1L & 8.2L engines with thru transom exhaust to thru prop exhaust. Also requires the use of intermediate elbow kit in conjunction with this "Y" Pipe Kit. For 8.1L non-Emissions Control engines, use 44267A02 or A03. For 8.1L Emissions Control engines, use 44267A04, A05, A06, A07 or A08. For 8.2L Emissions Control engines, use 879288A13, A14, A15 or A16. Fits MCM 8.1L sterndrive engines.

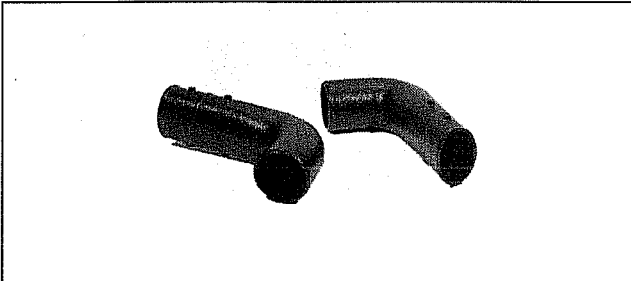
INTERMEDIATE ELBOW KIT



44267A02 194C40 324.00

Used in conjunction with Exhaust "Y" Pipe kit 807130A21 to convert engine to thru prop exhaust. Fits MCM 8.1L sterndrive engines with exhaust risers 2 in. (51 mm) to 8 in. (203 mm) high.

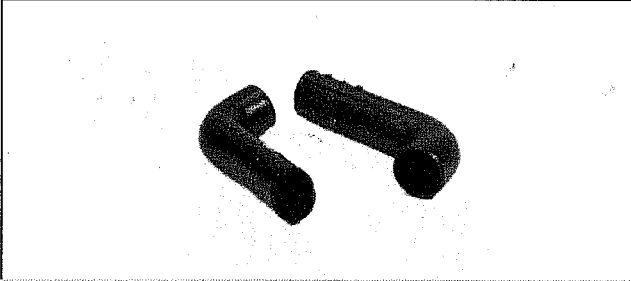
INTERMEDIATE ELBOW KIT



14801A 1 230C40 **384.00**

Only required on sterndrive engines that have the exhaust going through the prop.
Fits MCM V-8 (305, 350 & 377 cid) engines (0W309999 and below)

INTERMEDIATE ELBOW KIT



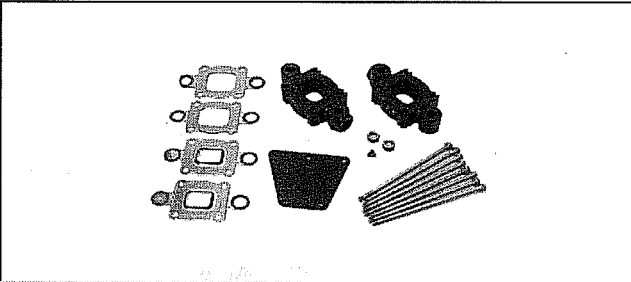
807963A 1 214C71 **357.84**

Only required on sterndrive engines that have the exhaust going through the prop.
Fits MCM V-8 (454 & 502 cid) engines.

EXHAUST RISER KITS (GAS, DRY JOINT, 2002 & NEWER)

Raises the height of the engines exhaust system to prevent water from entering the engine through the exhaust system. Maximum height of 6 in. (152 mm). For MCM/MIE 8.1L engines see either "Exhaust Elbow/Riser Kits (8.1L) Non-Emissions Ctrl" section or "Exhaust Elbow Riser Kits (8.1L) Emissions Control" section.

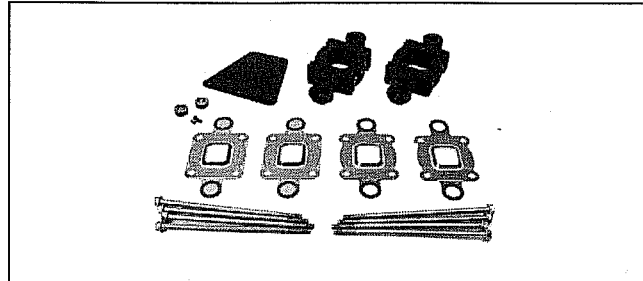
RISER KIT



865995A01 269C50 **449.17**

1.7 in. (43 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

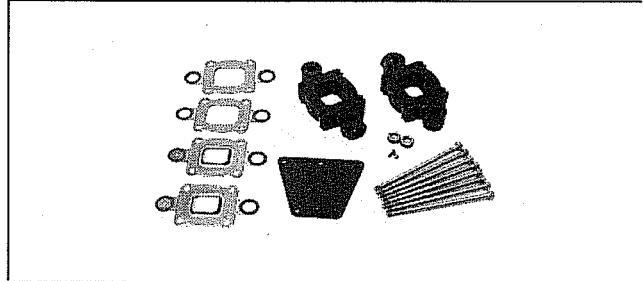
RISER KIT



865996A01 264C79 **441.32**

1.7 in. (43 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

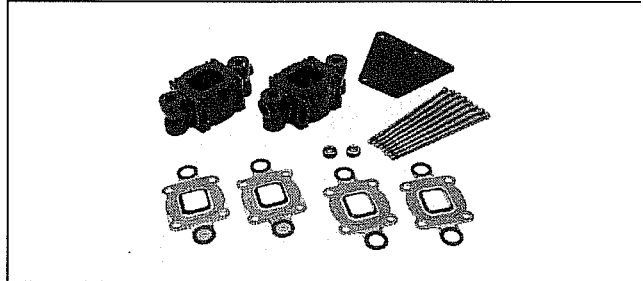
RISER KIT



866007A01 262C04 **436.74**

1.7 in. (43 mm) for standard cooling and dry joint exhaust manifolds.
Fits Tow Sports V-8 (350 & 377 cid) non-EC engines w/ in-line transmission (s/n 0M390000 and up).

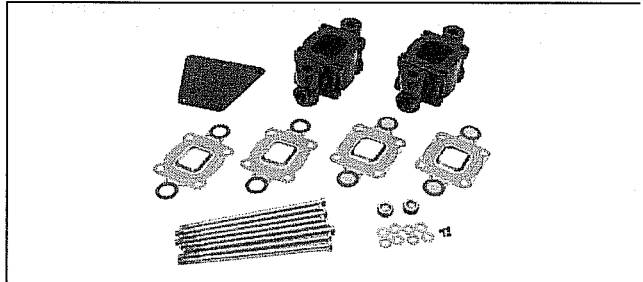
RISER KIT



864306A 3 301C57 **502.62**

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999).

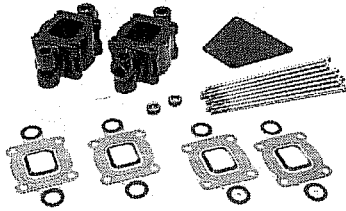
RISER KIT



864306A 2 286C16 **476.93**

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999).

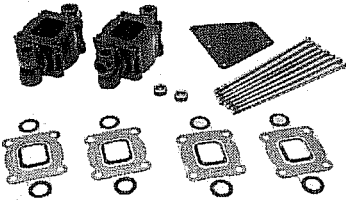
RISER KIT



864306A 5 301C57 502.62

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002 MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).

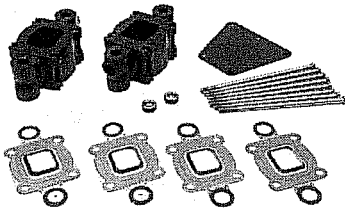
RISER KIT



864306A 4 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002 MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).

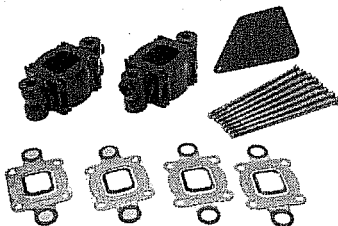
RISER KIT



864929A 1 305C40 509.00

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002-2004 MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000-0W309999).

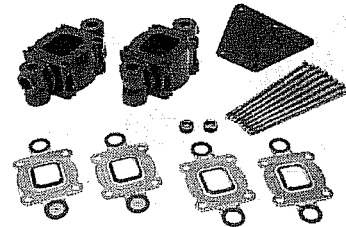
RISER KIT



864929A 2 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002-2004 MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000-0W309999).

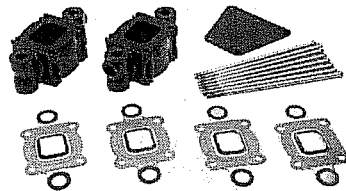
RISER KIT



864929A 3 308C85 514.75

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

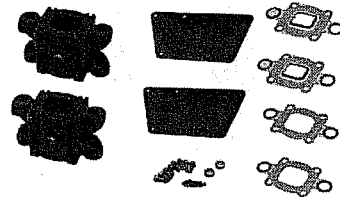
RISER KIT



864929A 4 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

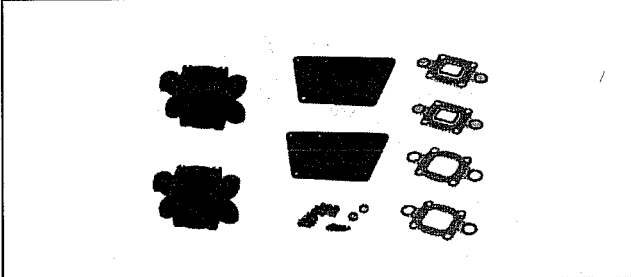
RISER KIT



866208A02 255C40 425.67

4.7 in. (119 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

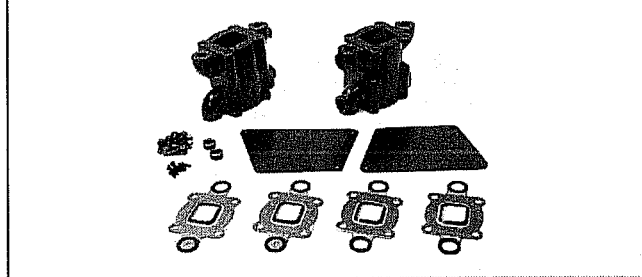
RISER KIT



866208A03 255C32 425.53

4.7 in. (119 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

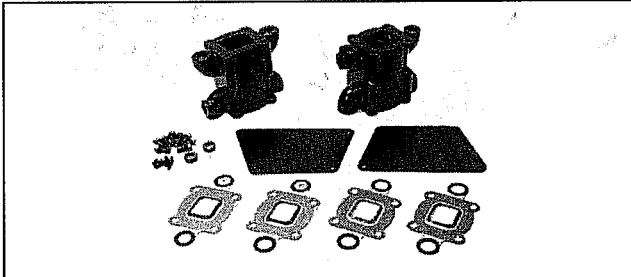
RISER KIT



864908A 1 328C25 547.08

6 in. (152 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 (s/n 0W310000 and up); 2002 and newer MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

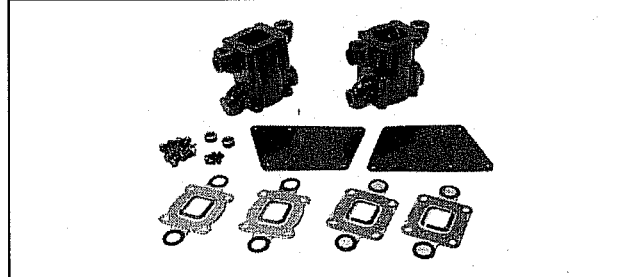
RISER KIT



864908A07 323C53 539.20

6 in. (152 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).
Warning! Use of these risers on engines outside the specified s/n range may be detrimental to the engine.

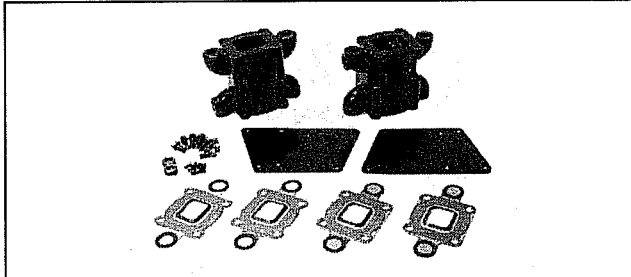
RISER KIT



864908A 2 323C53 539.22

6 in. (152 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 (s/n 0W310000 and up); 2002 and newer MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

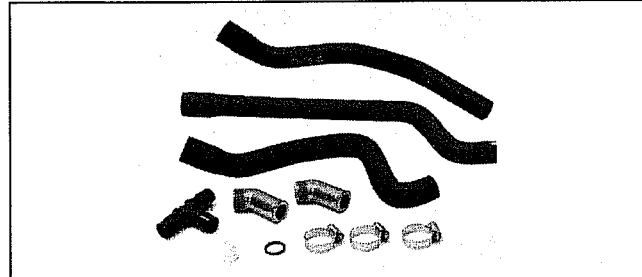
RISER KIT



864908A06 310C20 517.01

6 in. (152 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).
Warning! Use of these risers on engines outside the specified s/n range may be detrimental to the engine.

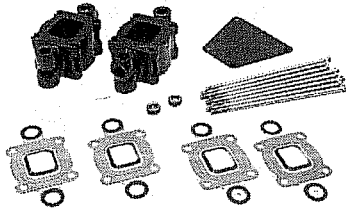
RISER HOSE KIT



32-865022A 1 53D08 106.16

Used in conjunction with 3 in. (76 mm), 4.7 in. (119 mm) & 6 in. (152 mm) exhaust risers & standard cooling
Fits 2002 and newer MCM 4.3L MPI engines (s/n 0M615000 and up).

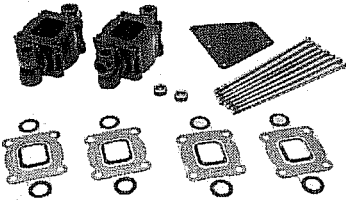
RISER KIT



864306A 5 301C57 502.62

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002 MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).

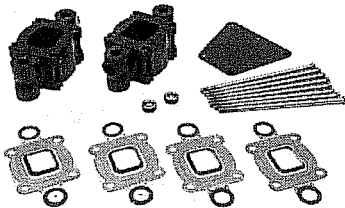
RISER KIT



864306A 4 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002 MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).

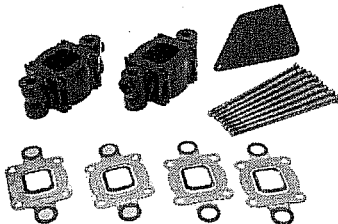
RISER KIT



864929A 1 305C40 509.00

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002-2004 MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000-0W309999).

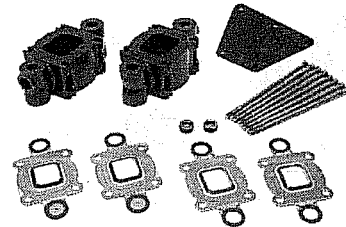
RISER KIT



864929A 2 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002-2004 MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000-0W309999).

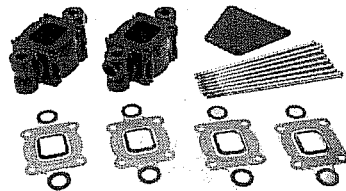
RISER KIT



864929A 3 308C85 514.75

3 in. (76 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

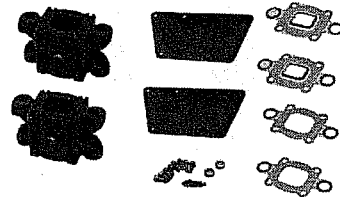
RISER KIT



864929A 4 301C57 502.62

3 in. (76 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

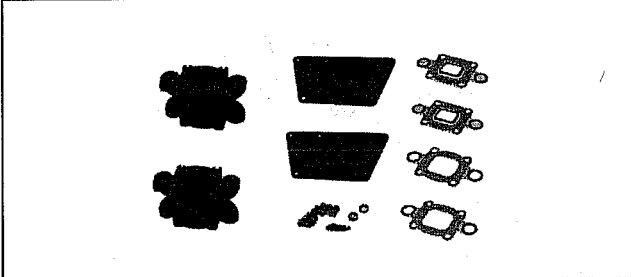
RISER KIT



866208A02 255C40 425.67

4.7 in. (119 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

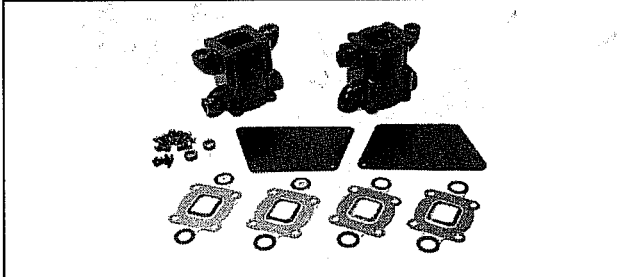
RISER KIT



866208A03 255C32 425.53

4.7 in. (119 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 & V-8 (305, 350 & 377 cid) non-EC engines (s/n 0W310000 and up); also fits 2002 and newer MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up)

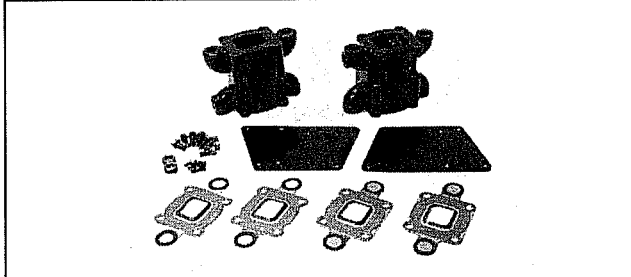
RISER KIT



864908A07 323C53 539.20

6 in. (152 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).
Warning! Use of these risers on engines outside the specified s/n range may be detrimental to the engine.

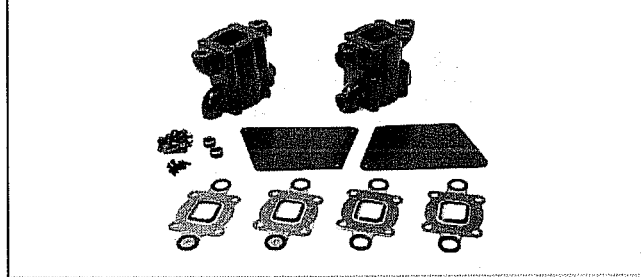
RISER KIT



864908A06 310C20 517.01

6 in. (152 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2002 MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M600000-0M614999) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M317000-0M389999).
Warning! Use of these risers on engines outside the specified s/n range may be detrimental to the engine.

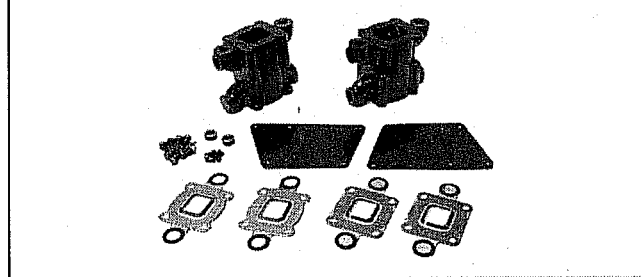
RISER KIT



864908A 1 328C25 547.08

6 in. (152 mm) for standard cooling and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 (s/n 0W310000 and up); 2002 and newer MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

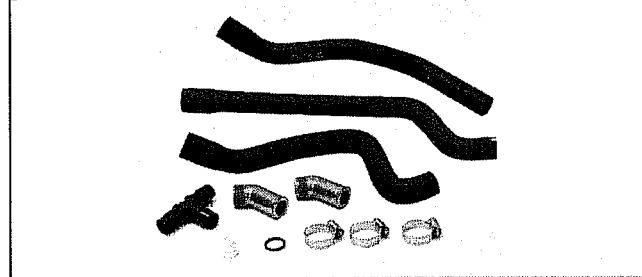
RISER KIT



864908A 2 323C53 539.22

6 in. (152 mm) for CLOSED COOLING and dry joint exhaust manifolds.
Fits 2004 and newer MCM V-6 (s/n 0W310000 and up); 2002 and newer MCM V-8 (305, 350 & 377 cid) non-EC engines (s/n 0M615000 and up) & MIE V-8 (350 & 377 cid) non-EC engines (s/n 0M390000 and up).

RISER HOSE KIT



32-865022A 1 53D08 106.16

Used in conjunction with 3 in. (76 mm), 4.7 in. (119 mm) & 6 in. (152 mm) exhaust risers & standard cooling
Fits 2002 and newer MCM 4.3L MPI engines (s/n 0M615000 and up).